

PRODUCT CARD

LATCHES AND DETAILS, SMALL ARCHITECTURE FROM ARCHITECTURAL CONCRETE

PRODUCT

The product card includes a number of non-standard products, made for individual orders and, in particular, kitchen worktops, furniture tops, furniture elements, sinks, shower trays, other furniture and details elements, small architecture elements, kitchen front cladding, standard, and non-standard GRC concrete planters.

Architectural concrete elements are made of a concrete mix, which includes: cement binder, aggregates, plasticizers, glass fiber/type E or fiber with ZrO₂ content /, in proportions depending on technological and strength applications of the material. The production process uses self-compacting mix technologies or spray technologies.

PHYSICAL FEATURES

1) Colors

Products are produced as standard in 5 coloring:

white - a product based on white cement and selected quartz sand.

gray - a product made on a concrete mix without the addition of a pigment, which gives the color of a natural concrete mix.

gray - with minimal addition of pigment, which gives the product a bit darker than natural and more decisive in gray

anthracite - a product containing higher admixtures of black paint. This color is characterized by a rich game of shades and tones in the given range.

Black - with the largest addition of black pigment, which gives a strong, deep color with a uniform surface.

A vintage - version of the product subjected to natural aging processes, with an intense intensity of emergent blooms, discolorations, stains, stains.

ATTENTION!

For the production of elements, natural ingredients are used, characterized by high color variability, as well as individual elements of production series and this is a natural symptom for the material and is its desirable feature, deliberately uncorrected by the manufacturer. All streaks, discolorations, stains, efflorescence are an aesthetic and natural element, uncontrolled in the production process, building the character of the material. All material samples and photographs showing the material are only illustrative material, and the final product may differ from them. Making a purchase is tantamount to accepting the color discrepancies in the given range, in one production series, in one order. It should also be noted that on a small scale it is possible to produce a color scheme outside the specified scale, which should be accepted as a result of natural processes of material creation and drying.

In the Vintage collections, the scale and range of colors and discolorations are not specified.

The photographic materials presented on the website are illustrative and may differ from the product due to the specificity of the material, but also due to the conditions of taking photographs and calibration of monitors.

2) Porosity and surface finish

Concentric, regular shapes, irregular, ragged surface voids, can appear on the elements in a completely different way.

ATTENTION! Within one part - material delivery there are elements with different intensity of emptiness.

The buyer acknowledges that such features are natural for the material and desirable.

Furniture elements and the technology of their execution may, at the express request and specification, minimize the above effects, however, it does not completely exclude the appearance of them.

The smoothness of the material

The material is produced in a technology that makes the surface / usable surface smooth, without the sand grain effect. The material is not polished, but it is natural that it can give the effect of light shining, diffuse reflection of light or areas with lower smoothness. You can order samples.

ATTENTION!!! Samples may differ from the final ordered material by the color, porosity, nature, and smoothness of the surface, according to the information contained in the product data sheet.

PRODUCT DIMENSIONS

All elements are made for individual dimensions. The final dimensions may differ from the specified tolerances of + -5 mm / length, width / for the axis length up to 2 meters, and + - 1 cm for the axis lengths over 2 meters. Depending on the technology used, various possible material thickness parameters and thickness tolerances are predicted. Spray technologies can give large variations in thickness up to 2 cm. Correction of this type of differences should be done at the construction site during the assembly phase.

In any case, the manufacturer performs elements for design guidelines. It should be remembered that the side of the product meets the requirements of smoothness, and the technological side of the product may differ significantly and require additional finishing and elaboration, on the construction site, or requires a separate explicit order. The technological side of the material is not subject to aesthetic evaluation in terms of color, finish and surface smoothness.

Leaving the technological side without additional processing and finishing is not a disadvantage of the product.

TECHNICAL DATAS

The study of technical parameters was performed by the Center for Building Research and Design Services "LABUD" Jan Mroczko

a) strength class C35 / 45, and C30 / 37

b) Frost resistance F 150

c) Water absorption of unimproved material average <6.5%

d) Resistance to abrasion: Class 4i

e) Reaction to fire: Class A1

f) Bending strength over 6 MPa

The above parameters are consistent with the test

LBMB-01/11/2015-CUBP-LABUD / CNRE with the EMA-1 / 2015CNRE declaration of conformity

LBMB-01/04/2015-CUPB-LABUD / CNRE with the declaration of conformity PŁ -OK-1/2015-CNRE-P8

PACKAGING, TRANSPORT, STORAGE OF THE PRODUCT

All products - they are packed for shipment individually, depending on the specificity of the product. The protection against the influence of weather conditions is stretch, packaging provides additional reinforcement and stiffening of packages, or individual product boxes. Shipments are delivered by external or own transport. Shipments are insured. The Freight Forwarder always evaluates the packing method before loading and confirms its correctness. In the case of damage to the shipment, the basis for the complaint is the destruction report, made together with the courier. Failure to report a fault and provide such a protocol results in the refusal to accept the product complaint, and the new product delivery takes place again at the cost of the orderer including the necessity of making a new product and the cost of its delivery.

The product should be stored in dry, closed rooms, at a temperature of 5-25 degrees Celsius. The boards should be unpacked, unfolded on a flat surface, 3 days in advance to the assembly date. The surface on which the product is located must not be wet, damp or dirty. It may lead to the product becoming dirty or spotted. Pay special attention to carrying and mounting in a vertical position, without causing overloading. Despite the very high strength parameters, the material may be damaged as a result of incorrect assembly and handling, which is not the basis of the complaint. Mechanical damage resulting from transport and storage is not the basis for a complaint. In the case of damage to the shipment, the basis for the complaint is a destruction report made together with the courier. Failure to report the defect and provide such a protocol is tantamount to refusal to accept the product complaint, and the new product delivery takes place again at the cost of the orderer.

IMPREGNATION AND PROCESSING

The material recommended for proper use, in particular, all furniture materials exposed to staining, is impregnation with specialized hydrophobic or hydro-and oil-repellent agents. The applied impregnations must be verified in terms of properties and method of operation so that they take into account all conditions of use. CNRE sp z o.o. , does not give any warranty for defects resulting from the impregnation application as well as for the durability of impregnants, consumption, and degree of surface protection in accordance with the indications of the impregnation manufacturers.

The producer, on request, performs impregnation, hydrophobic or oil-repellent, in accordance with the recommendations of the impregnation manufacturers. The buyer acknowledges that impregnation of the product is not complete protection of the product against staining and dirt, and care is required to remove all stain-causing factors on an ongoing basis. The producer of hydro and oil-phobic substances indicates that the impregnations only reduce the possibility of staining concrete elements and it is necessary to remove the plasmonic agent on an ongoing basis. Negligence can lead to stains and discoloration for which the manufacturer is not responsible. Special attention should be paid to protection against direct scratching with sharp tools, abrasive and scratching agents. Processing material in the assembly process. For machining the material we use the same methods as for machining hard tiles. The cut should be made with saws with solid discs designed for stone or hard tiles, it is possible to perform cutting using the wet cutting method, which requires, however, to protect the material from soaking and discoloration.

MONTAGE

Before assembly, unpack the elements and allow 3 days to stabilize the color. Any possible unevenness, post-production residues of side edges, technological and contact layers should be cleaned, guaranteeing even placement of elements. In the furniture tops, the technological surface is not even, and any unevenness should be eliminated by assembly technology.

For pots used outdoors, pots with a drain opening should be ordered. Before planting, the pots must be impregnated, otherwise, cracks may result. Additional impregnation of the pots' interior can be ordered from the manufacturer. Damage, cracks, resulting from the lack of a hole (thawing), or protection by the impregnation tank, are not covered by the guarantee.

In the case of flower pots, it should be noted that due to the natural tendency to work the material as a result of heating or freezing, secondary scratches and cracks may appear. GRC and fiber content guarantee consistency of the material despite the occurrence of such effects. Scratches that do not disintegrate the material are not a defect of the product, they are not covered by the warranty. It should also be noted that external pots should be guaranteed free drainage of water to the ground. Silting, blockage of water in the pot in winter may result in bursting of the element, which is not covered by the guarantee.

CONTRACTOR / PRODUCER / OWNER OF PRODUCTION DOCUMENTATION

Cnre Sp. z o.o.
Ul. Krakowska 60
43-300 Bielsko Biała

GUARANTEE DURATION / WARRANTY

THE PRODUCT GUARANTEE CONDITIONS

ARTIS VISIO, VOGLIO product warranty Purchase document No. from	
ATTENTION THIS WARRANTY CARD IS VALID ONLY WITH A PURCHASE DOCUMENT THE PURCHASE OF THE PRODUCT IS THE ACCEPTANCE OF THE GUARANTEE TERMS	
GUARANTEE DURATION	producent udziela gwarancji na produkt na okres 1 rok od dnia zakupu
WARRANTY RIGHTS	użytkownika muszą być realizowane za pośrednictwem producenta produktu CNRE sp. z o.o. Krakowska 60 43-300 Bielsko Biała
PRODUCT SPECIFICATION	<ul style="list-style-type: none"> Architectural concrete is a material in nature showing the existence of voids and pits irregular, with varying amounts and intensities. the natural feature is its color variability, streaks, discoloration the aesthetic feature of this material is its variability, the variety of the void distribution the natural feature of the material is its absorbability, which causes that, under the influence of contact with water and other liquids, it changes temporarily or permanently color - in order to fix the color it is necessary to use impregnating agents for concrete, epoxy varnishes. All information is provided by the manufacturer the natural feature of the material is its absorbability, which causes that under the influence of contact with water and excessive moisture/storage in moist rooms or incompatible with the storage conditions! / material can be deformed linear and color changes, which changes can be irreversible. the material, when placed on the surface, can change the color tone due to dry to protect the material against uncontrolled stain, it should be stored in dry conditions at temperatures not lower than 5 degrees Celsius before impregnating the material. all additional activities and material processing, type of grinding, polishing, applying layers of varnishes, waxes, impregnants, can change the color and character of the surface, which is not a disadvantage of the product.
WARRANTS DOES NOT INCLUDE	<ul style="list-style-type: none"> the consequences of assembly not in accordance with the assembly instructions effects of mounting on a substrate prepared not in accordance with the manufacturer's instructions or unsuitable for assembly, assembly on substrates of insufficient carrying capacity. the effects of assembly - linear deformations resulting from a faulty, incompatible assembly, in particular, the omission of priming the material with primers - dedicated by the glue producers, cutting off the access of moisture from adhesive mortars. mechanical damage caused during transport (if they have not been reported to the forwarder and the complaint protocol has not been written down) consequences of user or editor's error, as well as random and atmospheric events discoloration and stiffening created on the material unprotected impregnation for concrete in accordance with the manufacturer's recommendations fine shrinkage and stress cracks, microcracks not causing disintegration of the

	<p>material.</p> <ul style="list-style-type: none"> aesthetic effects resulting from the "material specificity" the effects of material storage under the direct influence of changing weather conditions or storage of material under conditions of high humidity, affecting color variability, linear variation - deformation, or in conditions inconsistent with the manufacturer's recommendations the warranty does not cover assembly work, costs incurred in connection with the purchase and assembly, any other effects. the warranty does not cover product defects of impregnates the warranty does not cover stains and discoloration resulting from negligence in care of the element or dirt with elements not covered by the agents used for impregnation-hydrophobization and oil-fusion the warranty does not cover stains and discoloration resulting from negligence in the care of the element or dirt with elements covered by the action of the agents used for impregnation-hydrophobization and oil-phobication visible defects, not reported to the manufacturer before using and assembling the product DEROGATIONS DIMENSIONAL not evidenced and undeclared PRODUCER BEFORE ASSEMBLY AND WITHIN 7 DAYS FROM RECEIPT OF THE PRODUCT RESULTING FROM IMPROPER STORAGE, OR FOUND AFTER ASSEMBLY COMPONENTS ARE THE RESULT OF ERRORS STORAGE AND ERROR ASSEMBLY AND WILL NOT BE CONSIDERED AS A DEFECT IN THE PRODUCT, ANY CLAIM THIS TITLE SHOULD BE DIRECTED TO THE INSTALLATION MONITOR!
THE WARRANTY INCLUDES	<ul style="list-style-type: none"> dimensional inconsistencies with specifications given, except for non-compliance of dimensions due to assembly errors, storage errors Axial dimensions inconsistency with the exception of non-conformity of dimensions due to assembly errors, storage errors discrepancies in the linear edge of materials, except for non-conformity of dimensions due to assembly errors, storage errors. transport damage provided that the damage report is submitted in accordance with the requirements of the complaint process, after its positive consideration by the carrier / not applicable to own collection /
WARUNKI REALIZACJI ŚWIADCZEŃ GWARANCYJNYCH	<ul style="list-style-type: none"> a properly completed warranty, along with documentation of the defect reported possession of proof of purchase assembly in accordance with the instructions and specified materials - possession of proof of purchase required by the assembly instructions, including glue and dedicated plate primer. adaptation of the substrate in accordance with the guidelines the warranty covers the material, the warranty does not cover the costs of auxiliary materials, assembly materials, assembly costs and other costs incurred, assembly costs and costs of removal strict adherence to the manufacturer's instructions regarding use, maintenance, storage and assembly
GUARANTEE APPLICATION	<ul style="list-style-type: none"> the user is obliged to report detected defects within 14 days from the date of their creation. the user is required to report minor and visible defects before use and assembly. within 30 days from the date of launching the warranty procedure, the guarantor will inform the user about the method and date of making a "repair" or refusal to accept warranty claims in the cases specified above

Report of warranty claim / complaint

[illegible]