

PRODUCT DATA SHEET

WALL AND FLOOR TILES ARTIS VISIO

Wall and floor tiles, with the possibility of external applications - Puro, La Rambla, Serpente.
Wall tiles with relief, with the possibility of external applications - Tzara, Rivall, La Rambla, Pero, Mulino, Croco, Kili, Kili S, Quinta, custom-made elements.

PRODUCT PHYSICAL FEATURES

Colors

Products are produced as standard in 5 coloring:

- white - a product based on white cement and selected quartz sand.
- light gray - a product made from a mixture of gray and white cement, giving a bright gray effect.
- gray - with the addition of pigment which gives the product a bit darker than the natural one and more decisive in the sense of gray
- anthracite - a product containing higher admixtures of black paint, which gives the strongest color in our collection. This color is characterized by a rich game of shades and tones in the given range.
- black - with the largest addition of black pigment, which gives a strong, deep color with a uniform surface.
- Vintage, the material does not have a specific color scale, and surface forms and effects, the pictures are illustrative, the material undergoes aging or aging.
- Rusty is a multi-stage technology of applying iron oxides to the surface of the material and its stabilization. The color scheme is a rust-colored surface with possible streaks, unevenness, and variable shades. It is possible to show the structure and color of concrete to varying degrees.

ATTENTION!

For the production of elements, natural ingredients are used, characterized by high color variability, as well as individual elements of production series and this is a natural symptom for the material and is its desirable feature, deliberately uncorrected by the manufacturer. Making a purchase is tantamount to accepting the color discrepancies in the given range, in one production series, in one order. The individual production series differ from each other.

It should also be noted that it is possible to output the color outside the specified scale, which should be accepted as a result of the natural processes of creating and drying the material. The surface of the material may also contain small inclusions of other color-cements, fine pale or white points, clusters.

All streaks, discolorations, stains, efflorescence are an aesthetic and natural element, uncontrolled in the production process, building the character of the material.

In the Vintage collections, the scale and range of colors and discolorations are not specified. The photographic materials presented on the website are illustrative and may differ from the product due to the specificity of the material, but also due to the conditions of taking photographs and calibration of monitors.

Porosity and surface finish

Concentric, regular shapes, irregular, ragged surface voids, can appear on the elements in a completely different way. Visible traces of shadows after GRC fibers are visible on the surface.

ATTENTION! Within one part - material delivery there are elements with different intensity of emptiness.

The buyer acknowledges that such features are natural for the material and desirable.

The material is produced in a technology that makes the surface / usable surface smooth, without the sand grain effect. The material is not polished, but it is natural that it can give the effect of light glitter, diffuse reflection of light. You can order samples.

ATTENTION!!! Samples may differ from the final ordered material by the color, porosity, nature, and smoothness of the surface, according to the information contained in the product sheet.

PRODUCT DIMENSIONS

The product is characterized by surface relief, which, depending on the combination of tiles, allows the material to be freely and effectively selected for the needs of the arrangement. The product dimensions can be found on product presentations at www.artisvisio.pl. Exemplary arrangements and statements can be found at www.artisvisio.pl.

The tiles are produced with the hand, assumption of small dimensional deviations deliberately giving effect inaccurate matching. In the case of dimensional discrepancies, in 2D linear dimensions they constitute up to 3 mm on each side in relation to the schematic dimensions. In the case of a discrepancy dimension in the thickness of the plate, they can be up to +/- 5 mm. During assembly, adjust the matching of elements to obtain the optimal effect.

TECHNICAL PARAMETERS

The technical parameters were examined by the Research and Design Center Construction of "LABUD" Jan Mroczko

- a) Strength class not lower than C25 / 35
- b) Frost resistance F 150
- c) Absorption of water from unimproved material on average <6.5%
- d) Resistance to abrasion: Class 4i
- e) Reaction to fire: Class A1

The materials have a CE conformity certificate. The product does not contain asbestos
Certification

PN-EN 14992 + A1: 2012 - Precast concrete products. Wall elements.

PN-EN 13748 - 2: 2006 / Ap1: 2006 - Terrazzo tiles. Part 2. Plates for external applications.

Type tests LBMB-01/04/2015 -CUBPB-Labud / CNRE.

Certificate of conformity CE - declaration PŁ -OK-1/2015-CNRE-P8

DWU is used for individualized products - individual Declarations of Performance

PACKAGING, TRANSPORT, PRODUCT STORAGE

All products - Artis Visio tiles, are packed in cartons, prepared for shipment on pallets. Protection against the effects of weather conditions is the stress of the whole palette. Shipments are delivered by external or own transport. Shipments are insured. The Freight Forwarder always evaluates the packing method before loading and confirms its correctness. In the case of damage to the shipment, the basis for the complaint is the destruction report, made together with the courier. Failure to report the defect and provide such a protocol is tantamount to refusal to accept the product complaint, and the new product delivery takes place again at the cost of the orderer.

The product should be stored in dry, closed rooms, at a temperature of +5 to +25 degrees Celsius. Tiles before assembly should be unpacked, spread on a flat surface, 3 days in advance to the date of assembly. Prior to installation, a test arrangement of the product should be made so as to deliberately plan the distribution of possible existing differences in the key tones. It is forbidden to store panels on damp surfaces or with direct contact with them. In the case of damage to the shipment, the basis for the complaint is a destruction report made together with the courier. Failure to report the defect and provide such a protocol is tantamount to refusal to accept the product complaint, and the new product delivery takes place again at the cost of the orderer.

SEALING AND PROCESSING

The impregnation of tiles with common impregnating agents for concrete is recommended for proper use. Required for impregnation are tiles used as wall cladding for wet rooms, floors, kitchen aprons, fireplace enclosures. In the case of using elements in wet rooms and on floors, it is also necessary to joint the spaces between the tiles. Before grouting, the material should be impregnated so that the grout does not stain the material. The selection of impregnating agents should, however, be verified for changes in the color and gloss

of the surface of the boards after impregnation, which changes can be made by impregnants. The applied impregnations must be verified in terms of properties and method of operation so that they take into account all conditions of use. The manufacturer of the boards does not give any warranty for defects resulting from the impregnation application and for the durability of impregnants. Consumption and degree of surface protection in accordance with the indications of the impregnation manufacturers.

The producer, on request, performs impregnation, hydrophobic or oil-repellent, in accordance with the recommendations of the impregnation manufacturers. The product warranty does not cover the warranty for impregnating agents. The buyer acknowledges that the impregnation of the product is not complete protection of the product against staining and dirt, and care is required to remove all the factors forming stains on an ongoing basis.

Processing material in the assembly process: we use the same methods for machining material as for machining hard tiles. The cut should be made with saws with solid discs designed for stone or hard tiles, it is possible to perform cutting using the wet cutting method. It should be remembered that before impregnating the boards, the water should not be allowed to remain on the surface. After cutting, the board should be dried, wiping with an absorbent cloth. In the impregnated material, the cut surfaces should be impregnated again after cutting. The holes should be drilled without using a hammer, on a material supported on the whole surface.

MONATAGE

Before assembly, unpack the elements and allow 3 days to stabilize the color.

In accordance with the assembly instructions, the assembly instructions of the adhesive manufacturer must be observed, paying particular attention to the verification of the bearing capacity of the substrate and its preparation, the preparation of tiles and the technology of application and gluing.

Any possible unevenness, post-production remains of the side, technological and contact edges should be cleaned, guaranteeing an even adherence. The fiber appearing on the edges of the boards and the technological part strengthens the gluing process and should not be removed.

Any contamination of the surface of the tiles should be washed with water on a regular basis in order not to let the glue dry on their surface.

CONTRACTOR / PRODUCER / OWNER OF PRODUCTION DOCUMENTATION

Cnre Sp. z o.o.
Ul. Krakowska 60
43-300 Bielsko Biała

GUARANTEE DURATION / WARRANTY

THE PRODUCT GUARANTEE CONDITIONS

<p>ARTIS VISIO, VOGLIO product warranty Purchase document No. from</p>	
<p>ATTENTION THIS WARRANTY CARD IS VALID ONLY WITH A PURCHASE DOCUMENT THE PURCHASE OF THE PRODUCT IS THE ACCEPTANCE OF THE GUARANTEE TERMS</p>	
<p>GUARANTEE DURATION</p>	<p>producent udziela gwarancji na produkt na okres 1 rok od dnia zakupu</p>
<p>WARRANTY RIGHTS</p>	<p>użytkownika muszą być realizowane za pośrednictwem producenta produktu CNRE sp. z o.o. Krakowska 60 43-300 Bielsko Biała</p>
<p>PRODUCT SPECIFICATION</p>	<ul style="list-style-type: none"> Architectural concrete is a material in nature showing the existence of voids and pits irregular, with varying amounts and intensities. the natural feature is its color variability, streaks, discoloration the aesthetic feature of this material is its variability, the variety of the void distribution the natural feature of the material is its absorbability, which causes that, under the influence of contact with water and other liquids, it changes temporarily or permanently color - in order to fix the color it is necessary to use impregnating agents for concrete, epoxy varnishes. All information is provided by the manufacturer the natural feature of the material is its absorbability, which causes that under the influence of contact with water and excessive moisture/storage in moist rooms or incompatible with the storage conditions! / material can be deformed linear and color changes, which changes can be irreversible. the material, when placed on the surface, can change the color tone due to dry to protect the material against uncontrolled stain, it should be stored in dry conditions at temperatures not lower than 5 degrees Celsius before impregnating the material. all additional activities and material processing, type of grinding, polishing, applying layers of varnishes, waxes, impregnants, can change the color and character of the surface, which is not a disadvantage of the product.
<p>WARRANTS DOES NOT INCLUDE</p>	<ul style="list-style-type: none"> the consequences of assembly not in accordance with the assembly instructions effects of mounting on a substrate prepared not in accordance with the manufacturer's instructions or unsuitable for assembly, assembly on substrates of insufficient carrying capacity. the effects of assembly - linear deformations resulting from a faulty, incompatible assembly, in particular, the omission of priming the material with primers - dedicated by the glue producers, cutting off the access of moisture from adhesive mortars. mechanical damage caused during transport (if they have not been reported to the forwarder and the complaint protocol has not been written down) consequences of user or editor's error, as well as random and atmospheric events discoloration and stiffening created on the material unprotected impregnation for concrete in accordance with the manufacturer's recommendations fine shrinkage and stress cracks, microcracks not causing disintegration of the material.

	<ul style="list-style-type: none"> • aesthetic effects resulting from the "material specificity" • the effects of material storage under the direct influence of changing weather conditions or storage of material under conditions of high humidity, affecting color variability, linear variation - deformation, or in conditions inconsistent with the manufacturer's recommendations • the warranty does not cover assembly work, costs incurred in connection with the purchase and assembly, any other effects. • the warranty does not cover product defects of impregnates • the warranty does not cover stains and discoloration resulting from negligence in care of the element or dirt with elements not covered by the agents used for impregnation-hydrophobization and oil-fusion • the warranty does not cover stains and discoloration resulting from negligence in the care of the element or dirt with elements covered by the action of the agents used for impregnation-hydrophobization and oil-phobication • visible defects, not reported to the manufacturer before using and assembling the product • DEROGATIONS DIMENSIONAL not evidenced and undeclared PRODUCER BEFORE ASSEMBLY AND WITHIN 7 DAYS FROM RECEIPT OF THE PRODUCT RESULTING FROM IMPROPER STORAGE, OR FOUND AFTER ASSEMBLY COMPONENTS ARE THE RESULT OF ERRORS STORAGE AND ERROR ASSEMBLY AND WILL NOT BE CONSIDERED AS A DEFECT IN THE PRODUCT, ANY CLAIM THIS TITLE SHOULD BE DIRECTED TO THE INSTALLATION MONITOR!
<p>THE WARRANTY INCLUDES</p>	<ul style="list-style-type: none"> • dimensional inconsistencies with specifications given, except for non-compliance of dimensions due to assembly errors, storage errors • Axial dimensions inconsistency with the exception of non-conformity of dimensions due to assembly errors, storage errors • discrepancies in the linear edge of materials, except for non-conformity of dimensions due to assembly errors, storage errors. • transport damage provided that the damage report is submitted in accordance with the requirements of the complaint process, after its positive consideration by the carrier / not applicable to own collection /
<p>WARUNKI REALIZACJI ŚWIADCZEŃ GWARANCYJNYCH</p>	<ul style="list-style-type: none"> • a properly completed warranty, along with documentation of the defect reported • possession of proof of purchase • assembly in accordance with the instructions and specified materials - possession of proof of purchase required by the assembly instructions, including glue and dedicated plate primer. • adaptation of the substrate in accordance with the guidelines • the warranty covers the material, the warranty does not cover the costs of auxiliary materials, assembly materials, assembly costs and other costs incurred, assembly costs and costs of removal • strict adherence to the manufacturer's instructions regarding use, maintenance, storage and assembly
<p>GUARANTEE APPLICATION</p>	<ul style="list-style-type: none"> • the user is obliged to report detected defects within 14 days from the date of their creation. • the user is required to report minor and visible defects before use and assembly. • within 30 days from the date of launching the warranty procedure, the guarantor will inform the user about the method and date of making a "repair" or refusal to accept warranty claims in the cases specified above

